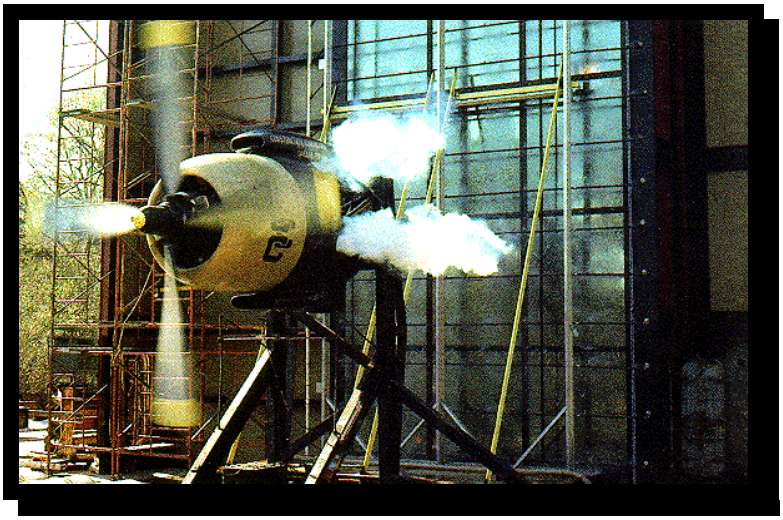
CONSTRUCTION CONSULTING LABORATORY, *INTERNATIONAL*



TEST REPORT:
AAMA/WDMA/CSA 101/I.S.2/A440-08
INTERNATIONAL WINDOW CORPORATION
SERIES 8920 E ALUMINUM SLIDING GLASS DOOR
REPORT CCLI #11-071

March 29, 2011

Prepared for:

INTERNATIONAL WINDOW CORPORATION
5625 E. Firestone Boulevard
South Gate, CA 90280

1601 Luna Road
Carrollton, Texas 75006

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AAMA/WDMA/CSA 101/I.S.2/A440-08
INTERNATIONAL WINDOW CORPORATION
SERIES 8920 E SLIDING GLASS DOOR
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Refer to mock-up drawings in **Appendix A**. This report is not complete unless these drawings are stamped and initialed by **CCLI** as illustrated below.

Drawing	Part #	Date	Stamped as illustrated
SERIES 8920 E SLIDING GLASS DOOR		11/30/05	
HEAD INTERIOR	50548	5/4/05	
HEAD EXTERIOR	50547	5/04//05	
SILL INTERIOR	50550	5/03/05	
SILL EXTERIOR	50549	5/4/05	
JAMB INTERIOR	50552	5/1/05	
JAMB EXTERIOR	50551	5/2/05	
FIXED INTERLOCK INTERIOR	50558	5/5/05	
FIXED INTERLOCK EXTERIOR	50555	5/4/05	
LEAD STILE INTERIOR	H50554	5/2/05	
LEAD STILE EXTERIOR	50553	5/2/05	
VENT MEETING RAIL INTERIOR	H50556	5/4/05	
VENT MEETING RAIL INTERIOR	H50557	5/04/05	
SASH BOTTOM RAIL INT	50576	9/19/05	
SASH BOTTOM RAIL EXT	50575	9/19/05	
SASH TOP RAIL INTERIOR	50560	5/5/06	
SASH TOP RAIL EXTERIOR	50559	5/5/05	
FIXED STILE INTERIOR	50568	5/3/05	
FIXED STILE EXTERIOR	50567	5/4/05	
THRESHOLD CAP	50571	6/17/05	
SASH VINYL THERMAL BREAK	8220-029	1/23/08	
FRAME VINYL THERMAL BREAK	8220-028	1/22/08	
INTERLOCK VINYL THERMAL BREAK	8920-13	1/18/05	
HEAD THERMAL ISOLATOR	8920-11B	1/18/05	
SILL THERMAL ISOLATOR	8220-022	1/18/05	
JAMB THERMAL ISOLATOR	8220-020	1/18/05	
BOTTOM RAIL ISOLATOR	8920-15	1/18/05	

AAMA/WDMA/CSA 101/I.S.2/A440-08
INTERNATIONAL WINDOW CORPORATION
SERIES 8920 E SLIDING GLASS DOOR
REPORT CCLI #11-071

March 29, 2011

1. PROJECT DATA

Project: Series 8920 E Aluminum Sliding Glass Door

Date of Testing: February 18, 2011

Tested For: International Window Corporation
5625 E. Firestone Boulevard
South Gate, CA 90280

Witnessed By: (All or Partial Viewing)

Terry Hopgood — International Aluminum
Jeffrey Crump — Construction Consulting Laboratory, *International*

2. SUMMARY

Series	Product Type	Test Size	Positive DP	Negative DP
8920 E	Sliding Glass Door	7'-11" x 8'-0"	960 Pa (20 psf)	960 Pa (20 psf)

3. TEST SPECIMEN

PRODUCT TYPE: Aluminum Sliding Glass Door, **Product Drawings, Appendix A**
SERIES/MODEL: Series 8920 E Aluminum Sliding Glass Door
SPECIFICATION: AAMA/WDMA/CSA 101/I.S.2/A440-08
R-PG20-SD 2413 x 2438 (95 x 96)

FRAME SIZE: 2413 x 2438 (7'-11"x 8'-0")
PANEL SIZE: 1238 x 2367 (4'-3/4" x 7'-9 3/16")
OPERABLE PANEL DAY LIGHT OPENING: 1210 x 2235 (3'-7½" x 7'-4")
FIXED PANEL SIZE: 1238 x 2367 (4'-3/4" x 7'-9 3/16")
FIXED DAY LIGHT OPENING: 1095 x 1003 (3'-7½" x 7'-4")
CONFIGURATION: O/X

WEATHER-STRIP: One row of pile weather-strip with integral plastic fin, 5.59 mm (0.220") thickness, located at the frame pocket of head, sill and jambs. Two finger vinyl located at frame head center leg exterior face and frame sill center leg exterior face. One finger vinyl located at fixed interlock interior face with bug strip

GLASS: Sealed insulating glass. 2 pcs. 4.76mm ($^{3}/_{16}$") tempered glass, 15.9mm ($^{5}/_{8}$") air space with a 25.4mm (1") overall thickness. Air spacer consist of u-shaped steel.

GLAZING: Operable panel and fixed panel members are marine glazed wrap around vinyl channel.

WEEPS: 44.45mm (1¾") weep hole with plastic baffle located 31.75mm (1¼") from each end of sill exterior face.

SEALANT: Sealant at all frame corners. Attachment screws sealed. Fixed panel jamb stile, top and bottom rails were sealed to the frame from the interior.

HARDWARE: Adjustable tandem roller assembly located at each end of operable panel bottom rail. Door handle with mortise lock with mortise casing with prongs located 1016mm (40") from panel bottom. Keeper located at frame jamb attached with two (2) #8 x 88.9mm (3½") PH SMS AB.

OTHER FEATURES: Frame members are thermally broken with thermal break (part #RS1801). Frame members are coped, butted and attached with two (2), #6 x 25.8mm (1") PH Pan head SMA per connection. Sash members and fixed interlock are thermally broken with thermal break (part #RS1802). Operable panel corners coped, butted and attached with one (1), #8 x 76.2mm (3") PH Truss Head AB per connection. Fixed panel corners coped, butted and attached with one (1), #8 x 44.45mm (1¾") pan head screws per connection. Fixed panel set in place with fixed interlock bracket (part #50563) and attached to frame head and sill with two (2) #8 x 9.52mm ($^{3}/_{8}$") hex head screws with bracket attached to fixed panel interlock with two (2), #8 x 76.2mm (3") PH Truss Head AB per connection. All frame members and operable panel bottom rail use vinyl isolators.

INSTALLATION FEATURES: Frame members were attached to SPF, nominal 50.8mm x 203.2mm (2" x 8") test buck with #8 x 50.8 (2") dry wall screws, 114mm (4½") from each end and 406mm (16") on center.

4. PERFORMANCE RESULTS

No.	Title of Test	Test Method	Measured	Allowed
5.3.1.1	Operating Force			
	Breakaway		107N (24.0 lbs)	135N (30 lbs)
	Close		80N (18.0 lbs)	90N (20 lbs)
5.3.1.1.3	Latching Devices		18N (4.0 lbs)	100N (22.5 lbs)
5.3.2	Air Infiltration	ASTM E 283-04		
	@ 75 Pa (1.60psf)		1.40 L/s•m^2 (.28 cfm/ft^2)	1.5 L/s•m^2 (0.30 cfm/ft^2)
5.3.3	Water Resistance	ASTM E 547-00		
	@ 150 Pa (3.00psf) with screen		No Leakage	No Leakage
	@ 150 Pa (3.00psf) without screen		No Leakage	No Leakage
5.3.4.2	Deflections @ Interlock			
	90 Pa (20.00psf)			
	Positive	Max Center	29mm (1.125")	reported
	Negative	Max Center	30mm (1.1875")	reported
5.3.4.3	Uniform Load Structural	ASTM E 330-02		
	@ 1440 Pa (30psf) Positive		No Damage	No Damage
	@ 1440 Pa (30psf) Negative		No Damage	No Damage
	-Permanent Set		1.52mm (.06")	4.57mm (0.180")
5.3.5	Forced Entry Resistance	ASTM F 842-04		
	Type A Grade 10			
		No Entry	No Entry	
5.3.5	Forced Entry Resistance	CAWM-300-96		
	Grade 10			
		No Entry	No Entry	

5.3.6.3	Deglazing Test		
	Top Rail @ 311N (70 lbs)	3%	100%
	Bottom Rail @ 311N (70 lbs)	5%	100%
	Left Stile @ 222 N (50 lbs)	3%	100%
	Right Stile @ 222 N (50 lbs)	2%	100%

Detailed extrusion and assembly drawings indicating measured wall thickness and corner construction are on file and were compared to the test sample submitted. These records will be retained at **CCLI** for a period of four years.

5. DISCLAIMER

The above results were obtained by using the designated test methods indicating compliance with the above specification. This report does not constitute certification of this product, which may only be granted by the program administrator.

CONSTRUCTION CONSULTING LABORATORY, *INTERNATIONAL*

_____	_____
JEFFREY CRUMP	WESLEY WILSON
TESTING MANAGER	LABORATORY MANAGER

APPENDIX

APPENDIX A

PROJECT DRAWINGS

Drawing	Part #	Date
SERIES 8920 E SLIDING GLASS DOOR		11/30/05
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BOTTOM RAIL ISOLATOR	8920-15	1/18/05

- END OF REPORT -